



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3338-1

Job Sheet 180748



Part No: D3338-1

Job Qty: 15 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/20/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV A IPP: A 05.02.09 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Container		N/R.
110	Purchasing	15 pcs	7/20/18	7/20/18	0.00	0.00	Purchasing		
120	Packaging	15 pcs	7/20/18	7/20/18	0.00	0.00	Packaging2		DAS
130	QC	15 pcs	7/20/18	7/20/18	0.00	0.00	QC6		38
140	HandFinish	15 pcs	7/20/18	7/20/18	0.00	0.26	HandFinish1		9-88
150	QC	15 pcs	7/20/18	7/20/18	0.00	0.00	QC7-2		
160	Powdercoat	15 pcs	7/20/18	7/20/18	0.00	0.12	Powdercoat1		
170	QC	15 pcs	7/20/18	7/20/18	0.00	0.00	QC3		
175	Packaging	15 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
180	QC21-SA	15 Ea	7/20/18	7/20/18	0.00	0.00	QC21		JUL 24 2018

Part Op 110 - Issue PO 040476 1- Check for extrusion defects while loading into the machine 2- Machine as per Folio
Descriptions: FA506 and Dwg D3338

150 - START TIME: _____

JULY 13. 2018 x 15

21
9-88

JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	1.0500 ft (.07 ea)	90-Start up Operation	160500
D3338-1P	Mounting Lug	15 pcs (1 ea)	90-Start up Operation	5094527

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2423	1	49	0
	D3338-1P	15	0	0



Container No: S094532



Part: D3338-1

Job No: 180748

Serial No/Batch: S094532

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/20/18

240
8C
98-8

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	2.200inches ± 0.030	2.230 2.170		
4	Mounting Log	0.735inches ± 0.010	0.745 0.725		
5	Mounting Log	0.250inches ± 0.010	0.260 0.240		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	1.200inches ± 0.010	1.210 1.190		
8	Mounting Log	3.700inches ± 0.005	3.705 3.695		
9	Mounting Log	0.375inches ± 0.010	0.385 0.365		
10	Mounting Log	0.750inches ± 0.010	0.760 0.740		
11	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		

Plex 7/13/18 8:04 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040476**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040476

PO Date: 7/13/18

Due Date: 7/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180748	D3338-1P			Mounting Lug receive pcs	Firmed	-	7/20/18	15 pcs	0 pcs	15 pcs	\$20.60/pcs	\$309.00
Line Item Note W/O 180748													
2		D3338-1P			Mounting Lug receive pcs	Firmed	-	8/31/18	40 pcs	0 pcs	40 pcs	\$20.60/pcs	\$824.00
Line Item Note W/O 180690													
Grand Total:													\$1,133.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/13/18 8:07 AM dart.Lussier.Patrick



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22532
Date: Jul 13, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040476 NC	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jul 13, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
D3338-1 Mounting Lug alodined & painted as per QSI005		Each	15	15	
D3338-1 Mounting Lug alodined & painted as per QSI005		Each	40		40
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

DAS
38
9-89

Received by _____

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Material Batch #	Paint Batch #	P.O. Number
15	D3338-1	Mounting Lug	160500	22079	40476

DAS
38
9-89

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc

Heather Nixon

Vankleek Hill, July 16, 2018